



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	858	8712A39	CYLINDER BLOCK	1	
2	16	76175	STUD, POWERHEAD	6	(1-7/8")
3	16	67065	STUD, POWERHEAD	2	(5-1/2")
4	16	78438	STUD, POWERHEAD	2	(6-3/4")
5	17	20033	DOWEL PIN, LOCATING	2	
6	17	67296	DOWEL PIN, CYLINDER BLOCK	2	
6	27	11338	GASKET, SEALING	2	2
7		42249	COVER, STARTER MOTOR (UP	1	
8	10	73657	SCREW, COVER TO CRANKCA	2	(1-1/2")
9	13	26993	LOCKWASHER, STARTER MOT	4	
10		76867	COVER, STARTER MOTOR (LO	1	
11	10	77065	SCREW, COVER TO CRANKCA	2	(2")
11A	23	99448	BUSHING	1	
12	10	66717	SCREW, CRANKCASE TO CYLIN	8	(3-1/4")
12	10	74824	SCREW, CRANKCASE TO CYLIN	6	(1-1/4")
13	1159	9608A 1	END CAP ASSEMBLY, UPPER	1	
14	25	54029	"O" RING, END CAP	1	2
15	31	93496	ROLLER BEARING, END CAP	1	
16	26	41953	OIL SEAL, END CAP	1	
17	10	69034	SCREW, UPPER END CAP TO CY	4	(1")
18	10	24220	SCREW, SET - CYLINDER BLOCK	2	(3/16")
19	22	38407	PLUG, CYLINDER BLOCK (WATEI	1	(OLD DESIGN)
20	16	15094	STUD, FLYWHEEL COVER TO CY	1	(1-7/8")
21	16	15093	STUD, FLYWHEEL COVER TO BF	2	(1")
22	23	67269	SPACER, FLYWHEEL COVER ST	1	
23	12	49221 1	WASHER, FLYWHEEL COVER ST	6	
24	12	72761	WASHER, FLYWHEEL COVER ST	3	
25	11	73651	NUT, FLYWHEEL COVER STUD	3	
26		42248	BRACKET, FLYWHEEL COVER	1	
27	10	49668	SCREW, BRACKET TO CRANKCA	2	(3/4")
28	1156	7809A 1	END CAP ASSEMBLY, LOWER	1	
29	25	62700	"O" RING, END CAP (3-1/4" I.D.	1	2
30	24	41953	OIL SEAL, END CAP	2	
31	10	28636	SCREW, LOWER END CAP TO C	4	(3/4")
32	13	26992	LOCKWASHER, LOWER END CA	4	
33	10	64022	SCREW, ADJUSTING - CYLINDEF	1	
34	11	64015	NUT, JAM - ADJUSTING SCREW	1	
35		26852	CAP, NYLON - ADJSUTING SCRE	1	
36	86	19437 2	TERMINAL BLOCK	1	
37	10	48409	SCREW	2	
38	12	88202	WASHER	2	